

CHEIL INDUSTRIES INC CHEMICALS DIV

R & D CENTER, 332-2 GOCHUN-DONG, EUIWANG-SHI KYONGGI-DO 437-010 KR

HF-0660I(+)

Acrylonitrile Butadiene Styrene (ABS), "STAREX", furnished as pellets

Color	Min Thk (mm)	Flame Class	HWI	HAI	RTI Elec	RTI Imp	RTI Str
ALL	1.0	HB	-	-	50	50	50
	1.5	HB	4	0	50	50	50
	3.0	HB	3	0	50	50	50
	6.0	HB	2	0	50	50	50

Comparative Tracking Index (CTI): **2**Dimensional Stability (%): **0**High-Voltage Arc Tracking Rate (HVTR): **2**High Volt, Low Current Arc Resis (D495): **7**Dielectric Strength (kV/mm): **17**Volume Resistivity (10^x ohm-cm): **17****(+) - May be replaced by one, two, or three numbers and/or letter(s).**

ANSI/UL 94 small-scale test data does not pertain to building materials, furnishings and related contents. ANSI/UL 94 small-scale test data is intended solely for determining the flammability of plastic materials used in the components and parts of end-product devices and appliances, where the acceptability of the combination is determined by UL.

Report Date: 1995-08-04

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**IEC and ISO Test Methods**

Test Name	Test Method	Units	Thickness Tested (mm)	Value
Flammability	IEC 60695-11-10	Class (color)	1.0	HB75 (ALL)
			1.5	HB75 (ALL)
			3.0	HB40 (ALL)
			6.0	HB40 (ALL)
Glow-Wire Flammability (GWFI)	IEC 60695-2-12	C	-	-
Glow-Wire Ignition (GWIT)	IEC 60695-2-13	C	-	-
IEC Comparative Tracking Index	IEC 60112	Volts (Max)	-	-
IEC Ball Pressure	IEC 60695-10-2	C	-	-
ISO Heat Deflection (1.80 MPa)	ISO 75-2	C	-	-
ISO Tensile Strength	ISO 527-2	MPa	-	-
ISO Flexural Strength	ISO 178	MPa	-	-
ISO Tensile Impact	ISO 8256	kJ/m ²	-	-
ISO Izod Impact	ISO 180	kJ/m ²	-	-
ISO Charpy Impact	ISO 179-2	kJ/m ²	-	-

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